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Emission Reduction Projects A Program Approach

Gas / Electric Partnership

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Presentation Goals

- ◆ Thinking about not only the unit but the system
- ◆ Considerations when approaching an emissions program
- ◆ Gotcha's and Murphy's Law



Problem

- ◆ Recently released NESHAP regulation
 - Three year window
 - Multiple engines – from 10's to 100's per customer
 - Limited resources – internal & external
 - New compliance requirements – monitoring and testing
 - Logging startups and shutdowns
 - Temperature and pressure across the catalyst
 - Maintaining emissions

Steps to Success

- ◆ Site audits
- ◆ Budgets
- ◆ Scheduling and prioritization
- ◆ Permitting
- ◆ Design
- ◆ Install
- ◆ Commission
- ◆ Training

With a system wide program the first several steps are key to success!

Outcome

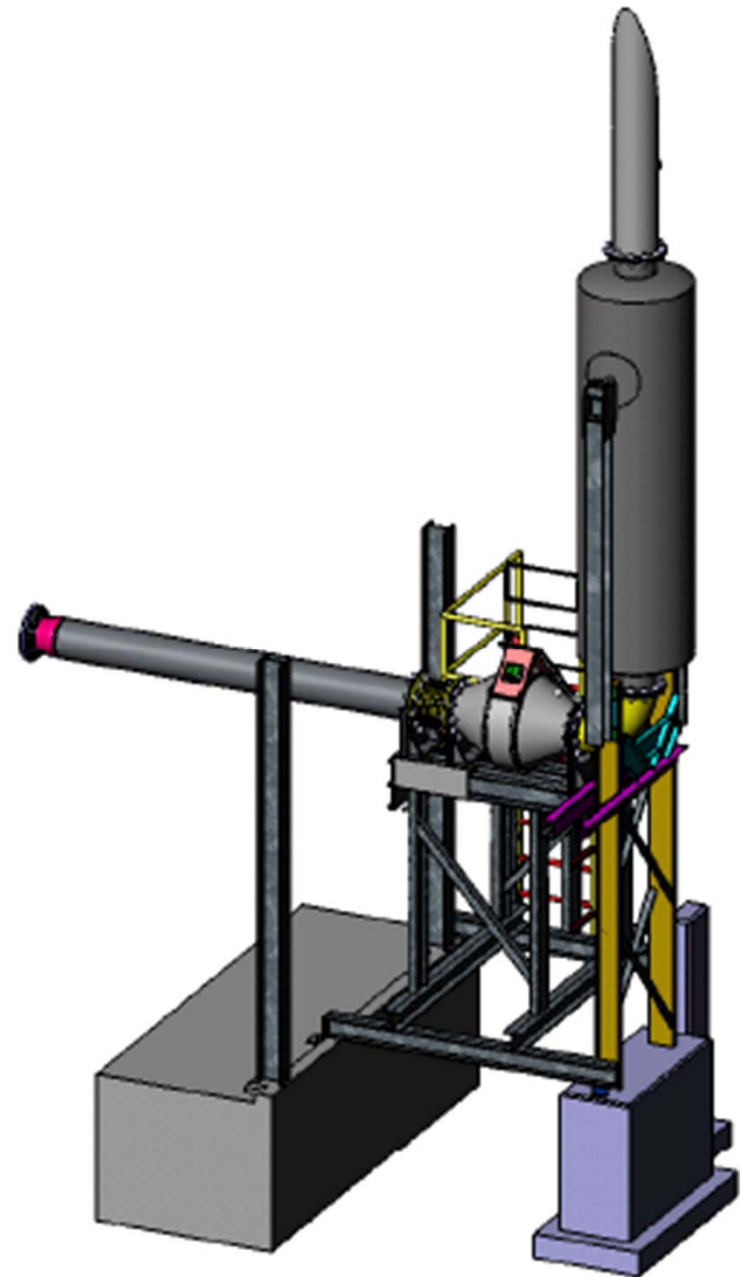
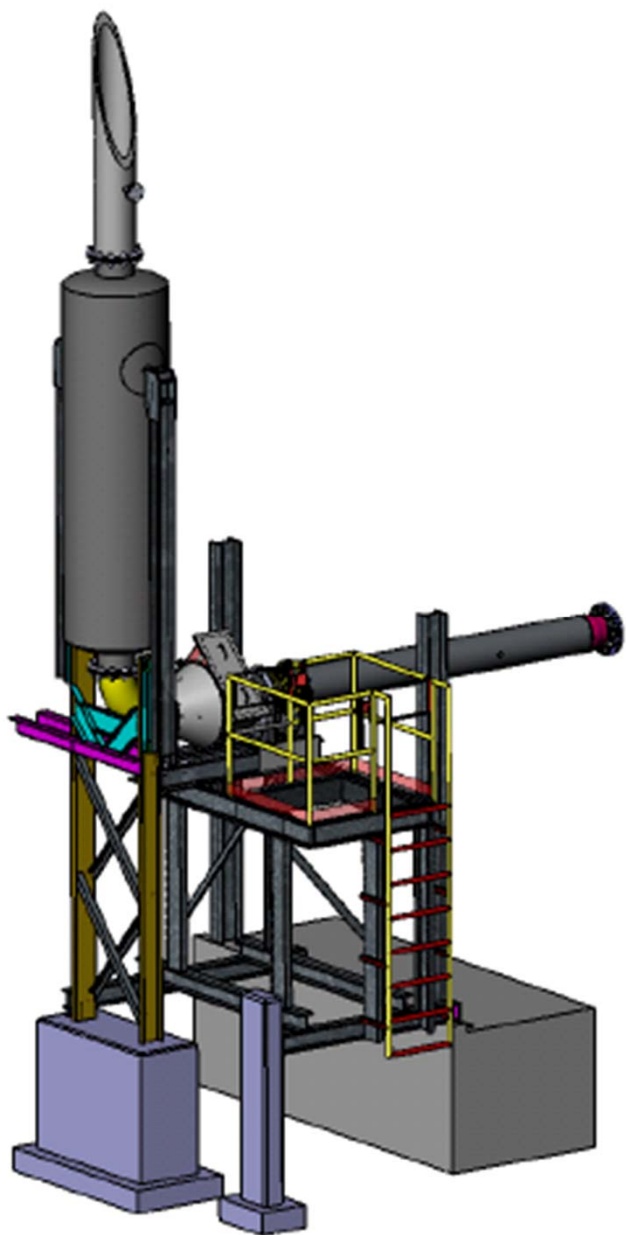
- ◆ Take the upfront time to prepare
 - Site Audits, budgets, understand the problem or regulation and it's full impact
- ◆ Time spent organizing will pay off with a successful project
 - Cost savings
 - Time savings
 - Commonality
 - Meeting the objective of the program (compliance, reliability, etc)

Ensuring success

- ◆ All Stake holder involvement – Regulatory, Projects, & Station
- ◆ Good communication
- ◆ Collaboration on drawings and initial design
 - This can save time, frustration and changes in the field
- ◆ Detailed outline of scope and terminations
 - Who is responsible for specific termination points
- ◆ Mechanical health of unit

Customer Involvement

- ◆ Designated Project Manager(s)
 - Allows for single point of contact
 - Consistency in decisions
- ◆ Designated site personal
 - Answering technical questions
 - Reviewing drawings
 - Supporting and understanding installation
- ◆ Ask questions and get clarity



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KVG-83 Catalyst System



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MARKET

MIDSTREAM

Gas Transmission, Gas Storage, Fuel Gas

SUPPLY



Gas Transmission



DEMAND

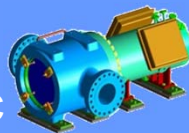


PRODUCTS



DATUM Pipeline

DATUM Model C



Separable Recip Compressor



PDI



Gas Turbine



Process Recip Compressor



Separator



Control Panels CNG



Services



Full Range of Services

- ◆ Parts
- ◆ Emissions Standards Compliance – “A Program Approach”
- ◆ Automation & Controls
- ◆ Performance, Condition and Compliance Monitoring, & Testing
- ◆ Machinery Renewal and Zero Hour Equipment
- ◆ Mechanical and Foundation Services
- ◆ Service Agreements – Installation, Maintenance & Service
- ◆ Upgrade
- ◆ Revamps/Rerates
- ◆ Product Training

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